



DESIGN CB	DRAWN BY CB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED LE	APPROVED 	DRAWING NO. DSI 9335	REV. A SHEET 1 OF 1
DATE 06.10.13		TITLE SPACEPOD ASSEMBLY	SCALE NTS
A	06.10.13	NEW ISSUE	

DART SERVICE INSTRUCTION

TO AMEND INSTRUCTIONS FOR CONTINUED AIRWORTHINESS ICA-D350-600 REV. 2

REF. CANADIAN STC: SH93-88

REF. FAA STC: SR00098NY/SR00099NY

The qty (2) MS20426AD4-5 rivets (Detail F, page 27 of the ICA) used to fasten D2219 Door Support Bracket to the D2176-1/-2/-3 or D3188-1/-2/-3 Spacepod Body have been changed to MS20426AD4-6.

Note:

Longer or shorter rivets may be used to ensure proper fastening of parts.

To Amend the Instructions for Continued Airworthiness ICA-D350-600 Parts List (Section 25.6) on pg. 35

Replace:

-041	-042	-043	-045	-046	Part Number	Description
6	6	6			MS20426AD4-5	RIVET

With:

-041	-042	-043	-045	-046	Part Number	Description
4	4	4			MS20426AD4-5	RIVET
2	2	2			MS20426AD4-6	RIVET

To Amend the Instructions for Continued Airworthiness ICA-D350-600 Parts List (Section 25.6) on pg. 37

Replace:

-141	-142	-143	-145	-146	Part Number	Description
8	8	8			MS20426AD4-5	RIVET

With:

-141	-142	-143	-145	-146	Part Number	Description
6	6	6			MS20426AD4-5	RIVET
2	2	2			MS20426AD4-6	RIVET

CANADA DEPARTMENT OF TRANSPORT AIRCRAFT CERTIFICATION BRANCH DAO # 01-O-01	
APPROVED 	
BY:	D. SHEPHERD (DE # 02)
DATE:	06.10.13
CERT. NO.:	SH93-88
ISSUE NO.:	4

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